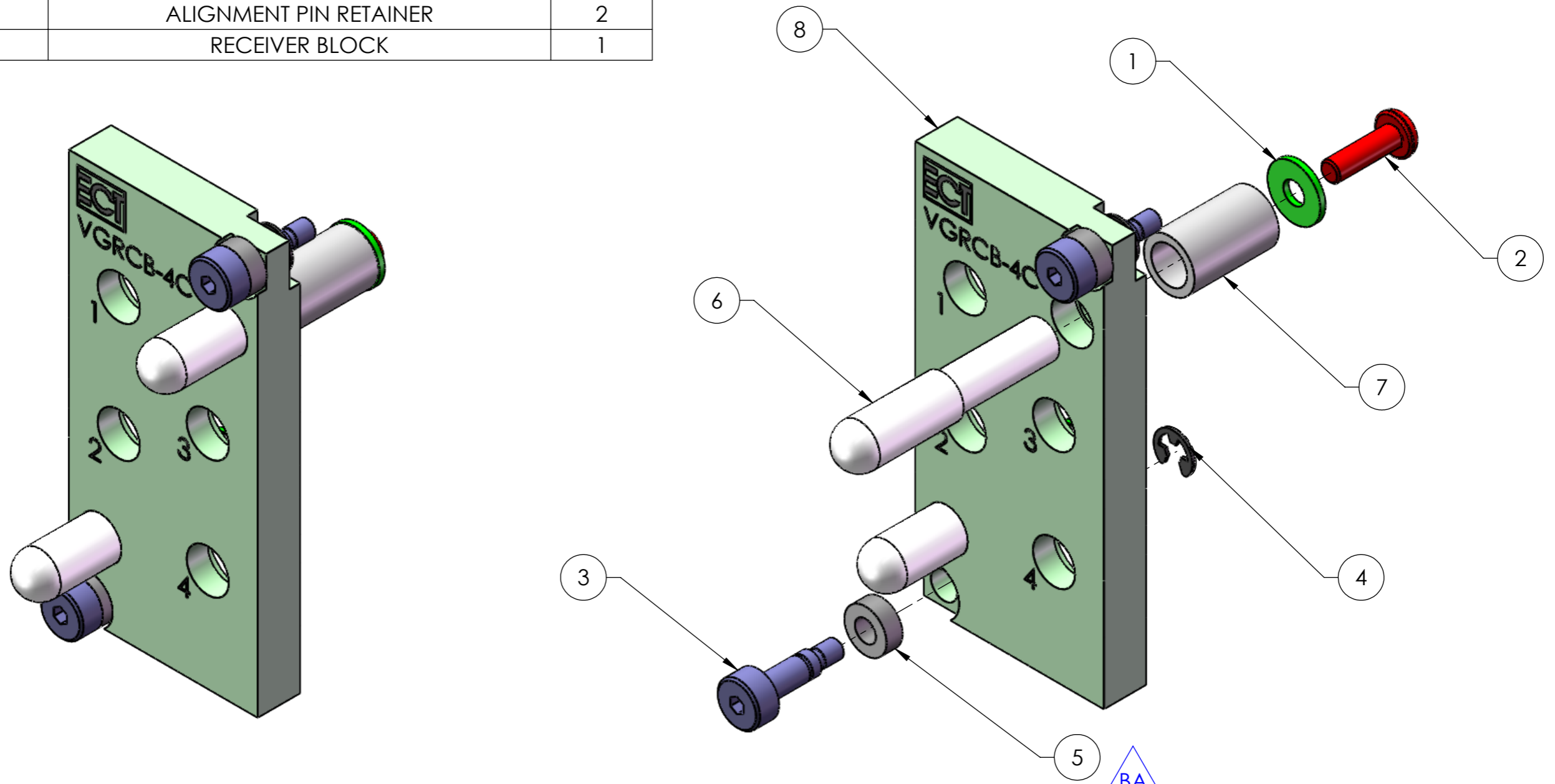


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	700064	WASHER #4 FLAT	2
2	A19304-2	SCR, PAN HD, #4-40 x 0.375", SST	2
3	A29675	SPECIAL SHOULDER SCREW	2
4	A30279	(Ri) RETAINER RING 5103-12	2
5	923067	SPACER (RCVR BLK - SHOULDER SCREW)	2
6	A31872	ALIGNMENT PIN RECEIVER BLOCK	2
7	A31879	ALIGNMENT PIN RETAINER	2
8	B31880	RECEIVER BLOCK	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	INITIAL RELEASE	YAN ZHANG	4/6/2015	NIL
BA	CHANGING SPACER PN	S. GARCIA	4/12/2017	
C	ADDED AN "F" TO PART NUMBER IN TITLE BLOCK	K.G.	1/22/2019	1076



QTY: REFER TO BOM

- PLEASE NOTE:**
1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.
 2. REMOVE ALL SHARP EDGES.
 3. -

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UNLESS OTHERWISE SPECIFIED:
 1. DIMENSIONS ARE IN INCHES
 2. DEBURR ALL SHARP EDGES: .01 x 45°
 3. DO NOT SCALE DRAWING
 4. TOLERANCES: .ANGLES ± 0.5°
 .XX ± 0.02
 .XXX ± 0.005
 .XXXX ± 0.0005
 5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	YAN ZHANG
ENGR APVD	
MATERIAL	
TREATMENT	



TITLE					VGRCB-4CF				
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV					
A4	2:1	611	1 OF 1	C					