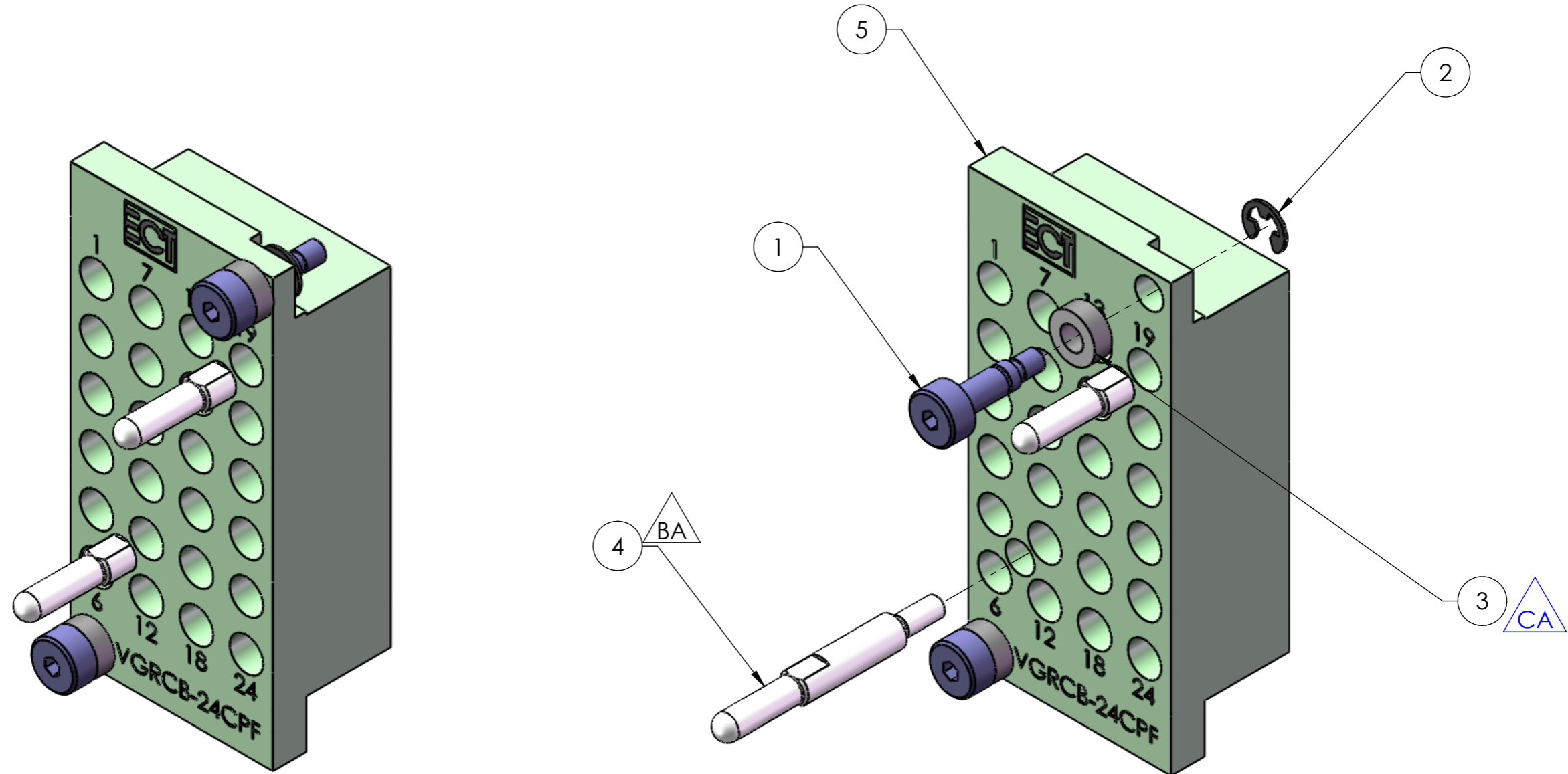


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A29675	SHOULDER SCREW MODIFICATION	2
2	A30279	(Ri) RETAINER RING 5103-12	2
3	923067	SPACER (RCVR BLK - SHOULDER SCREW)	2
4	A32502	ALIGNMENT PIN (RECEIVER BLOCK)	2
5	B32508	RECEIVER BLOCK (24 POSITION-FLOAT)	1

CA

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	INITIAL RELEASE	YAN ZHANG	4/6/2015	NIL
BA	UPDATE ITEM 4 ADDED RADIO DIMENSION 0.30mm	D.HERNANDEZ	10/7/2016	NIL
CA	CHANGING SPACER PN	S. GARCIA	4/13/2017	
D	ADDED VGRCB-24CPF TO TITLE BLOCK	K.G.	1/22/2019	1075



QTY: REFER TO BOM

PLEASE NOTE:
 1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.
 2. REMOVE ALL SHARP EDGES.
 3. -

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UNLESS OTHERWISE SPECIFIED:
 1. DIMENSIONS ARE IN INCHES
 2. DEBURR ALL SHARP EDGES: .01 x 45°
 3. DO NOT SCALE DRAWING
 4. TOLERANCES: .ANGLES ± 0.5°
 .XX ± 0.02
 .XXX ± 0.005
 .XXXX ± 0.0005
 5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	YAN ZHANG
ENGR APVD	
MATERIAL	
TREATMENT	



TITLE					VGRCB-24CPF				
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV					
A4	2:1	908	1 OF 1	D					