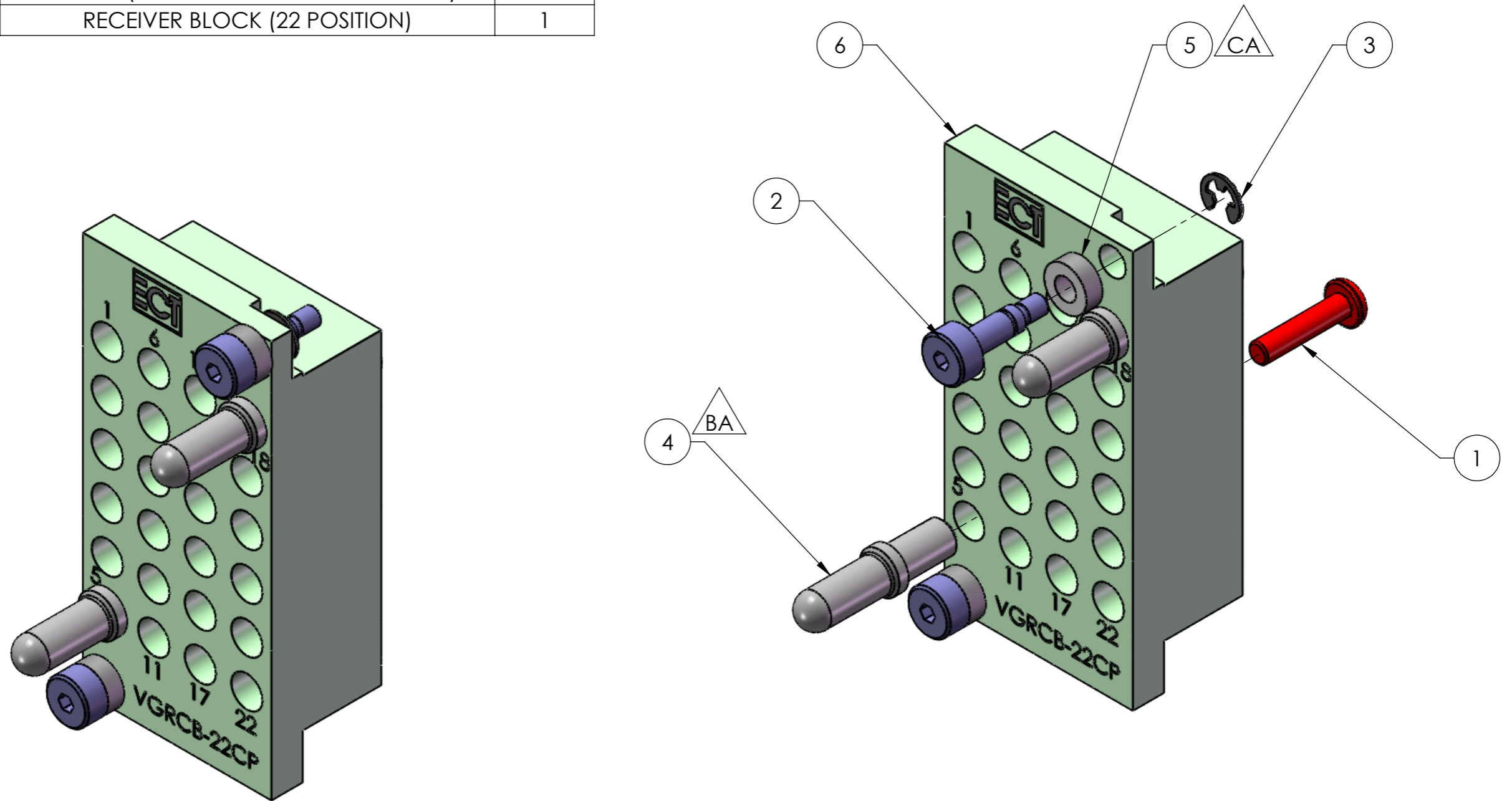


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A19304-4	SCR, PAN HD, #4-40 x 0.5", SST	2
2	A29675	SPECIAL SHOULDER SCREW	2
3	A30279	(Ri) RETAINER RING 5103-12	2
4	A31052	ALIGNMENT PIN (RECEIVER BLOCK)	2
5	923067	SPACER (RCVR BLK - SHOULDER SCREW)	2
6	B31062	RECEIVER BLOCK (22 POSITION)	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	INITIAL RELEASE	YAN ZHANG	4/8/2015	NIL
BA	UPDATE THE ITEM 4 ADDED RADIO DIMENSION 0.3mm	DANIEL	10/7/2016	
CA	CHANGING SPACER PN	S. GARCIA	4/12/2017	
D	ADDED VGRCB-22CPF TO TITLE BLOCK	K.G.	1/22/2019	1075



QTY: REFER TO BOM

PLEASE NOTE:
1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.
2. REMOVE ALL SHARP EDGES.
3. -

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UNLESS OTHERWISE SPECIFIED:
1. DIMENSIONS ARE IN INCHES
2. DEBURR ALL SHARP EDGES: .01 x 45°
3. DO NOT SCALE DRAWING
4. TOLERANCES: .ANGLES ± 0.5°
.XX ± 0.02
.XXX ± 0.005
.XXXX ± 0.0005
5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	YAN ZHANG
ENGR APVD	
MATERIAL	
TREATMENT	



TITLE					VGRCB-22CPF				
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV					
A4	2:1	527	1 OF 1	D					