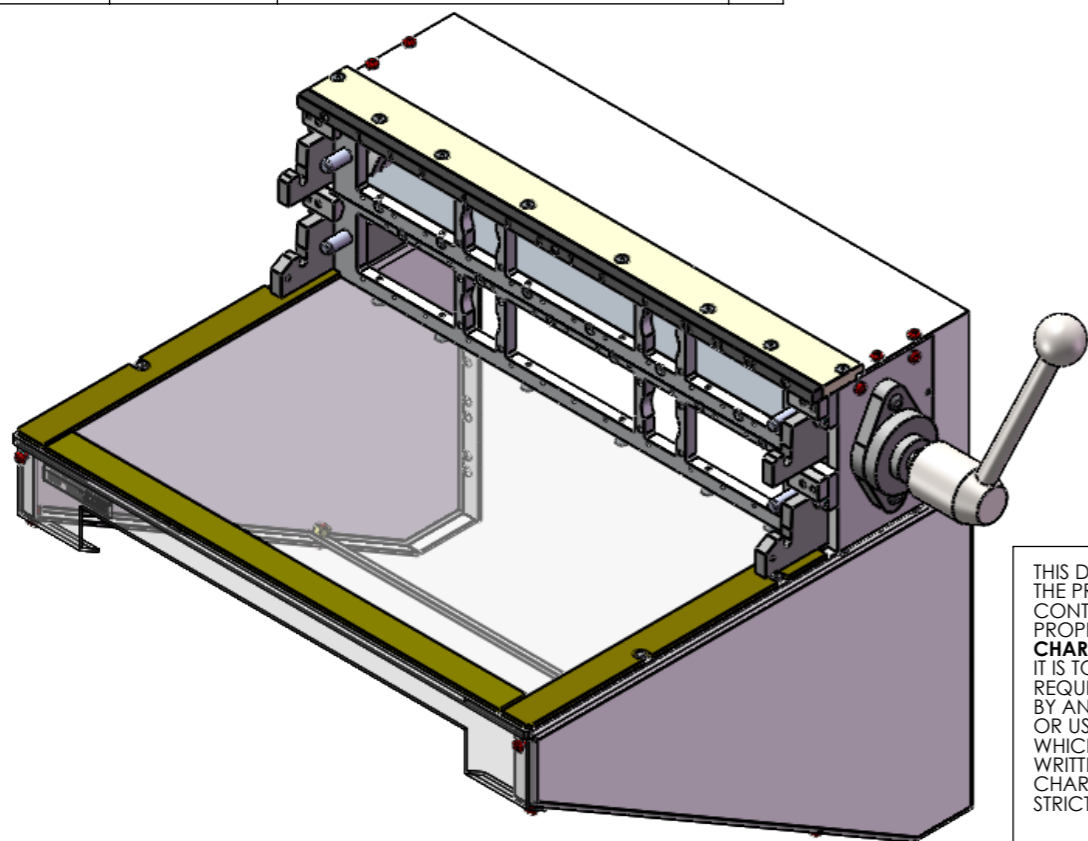
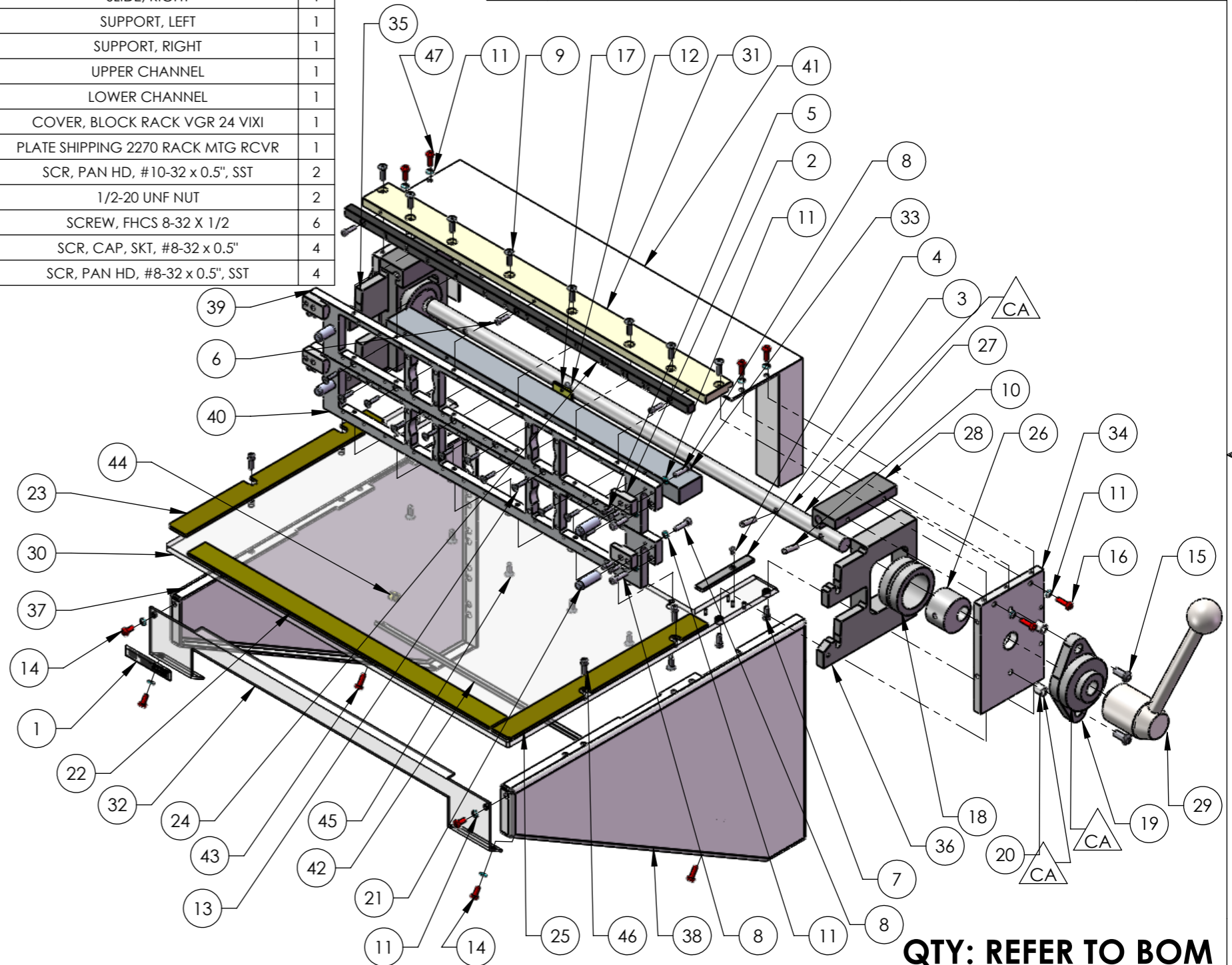


| ITEM NO. | PART NUMBER | DESCRIPTION                            | QTY. |
|----------|-------------|--|------|
| 1        | 804987      | LABEL ECT UROCAL                       | 1    |
| 2        | A11734      | STOP                                   | 4    |
| 3        | A11735      | BUSHING, SLIDE                         | 2    |
| 4        | A12699-1    | SCREW, BHCS 4-40 X 1/4                 | 2    |
| 5        | A12703-1    | SCREW, SHCS #4-40 X 3/8                | 8    |
| 6        | 700039      | SCREW, SHCS #6-32 X 1/2                | 3    |
| 7        | A12705-1    | SCREW, SHCS #8-32 X 3/8                | 4    |
| 8        | A12705-8    | SCREW, SHCS #8-32 X 5/8                | 8    |
| 9        | A12708-4    | SCREW, FHCS #8-32 X 5/8                | 8    |
| 10       | A12718-5    | DOWEL PIN DIA 3/16 X 3/4               | 3    |
| 11       | A12967-3    | LOCK WASHER #8                         | 20   |
| 12       | A17164-3    | SCREW, FHCS 4-40 X 0.375               | 2    |
| 13       | A17164-4    | SCREW, FHCS 4-40 X 0.625               | 12   |
| 14       | A17165-1    | SCR, PAN HD, #8-32 x 0.375", SST       | 4    |
| 15       | A17165-7    | SCR, BUTTON, SKT, 1/4"-20 X 0.625, SST | 4    |
| 16       | A19306-3    | SCR, PAN HD, #8-32 x 0.625", SST       | 4    |
| 17       | A20571      | STIFFNER PAD                           | 1    |
| 18       | A20573      | BEARING, ROLLER                        | 2    |
| 19       | A20574      | FLANGED BEARING                        | 2    |
| 20       | A20577      | SPACER, FLANGED BEARING                | 4    |
| 21       | A35778      | PIN, VG RECEIVER ALIGNMENT             | 4    |
| 22       | B11725      | SLIDE, PLATE (FRONT)                   | 1    |
| 23       | B11726      | SLIDE RCVR RIGHT                       | 1    |
| 24       | B11730      | SUPPORT                                | 1    |
| 25       | B11756      | SLIDE RCVR LEFT                        | 1    |
| 26       | B20569      | CAM                                    | 2    |
| 27       | B20570      | CAM SHAFT                              | 1    |
| 28       | B20572      | BLOCK GUIDE                            | 2    |
| 29       | B20576      | HANDLE ALTER                           | 1    |
| 30       | C11721      | PLATE, RECEIVER                        | 1    |

| ITEM NO. | PART NUMBER | DESCRIPTION                       | QTY. |
|----------|-------------|-----------------------------------|------|
| 31       | C11722      | PLATE, SUPPORT                    | 1    |
| 32       | C18591      | COVER, FRONT                      | 1    |
| 33       | C20565      | STIFFENER BAR                     | 1    |
| 34       | C20566      | PLATE, SIDE                       | 2    |
| 35       | C20567      | SLIDE, LEFT                       | 1    |
| 36       | C20568      | SLIDE, RIGHT                      | 1    |
| 37       | D18569      | SUPPORT, LEFT                     | 1    |
| 38       | D18570      | SUPPORT, RIGHT                    | 1    |
| 39       | D20563      | UPPER CHANNEL                     | 1    |
| 40       | D20564      | LOWER CHANNEL                     | 1    |
| 41       | D26515      | COVER, BLOCK RACK VGR 24 VIXI     | 1    |
| 42       | 832318      | PLATE SHIPPING 2270 RACK MTG RCVR | 1    |
| 43       | 805019      | SCR, PAN HD, #10-32 x 0.5", SST   | 2    |
| 44       | 91847A525   | 1/2-20 UNF NUT                    | 2    |
| 45       | A12708-2    | SCREW, FHCS 8-32 X 1/2            | 6    |
| 46       | 700049      | SCR, CAP, SKT, #8-32 x 0.5"       | 4    |
| 47       | A19306-4    | SCR, PAN HD, #8-32 x 0.5", SST    | 4    |

| REV. | DESCRIPTION   | DFT       | DATE       | ECR NO. |
|------|---|-----------|------------|---------|
| A    | INITIAL RELEASE   | YAN ZHANG | 4/21/2015  | NIL     |
| B    | UPDATING BOM  | YAN ZHANG | 4/21/2015  |         |
| CA   | CHANGING MPN FROM THE A20574 (THE PREVIOUS ONE IS OBSOLETE), UPDATING B20570 & A20577 IN CONSEQUENCE. | S. GARCIA | 10/18/2016 |         |
| D    | CHANGE TITLE FROM CRF-CA50RG142 B/U-36 TO VGR24-RM1.  | K.G.      | 9/21/2018  | 1061    |



**QTY: REFER TO BOM**

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UNLESS OTHERWISE SPECIFIED:  
 1. DIMENSIONS ARE IN INCHES  
 2. DEBURR ALL SHARP EDGES: .01 x 45°  
 3. DO NOT SCALE DRAWING  
 4. TOLERANCES: .ANGLES ± 0.5°  
                   .XX ± 0.02  
                   .XXX ± 0.005  
                   .XXXX ± 0.0005  
 5. MACHINING REQUIRED:

|             |                  |
|-------------|------------------|
| PROJECTION: |                  |
| DRAWN BY:   | <b>YAN ZHANG</b> |
| ENGR APVD   |                  |
| MATERIAL    |                  |
| TREATMENT   |                  |



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|           |       |                  |               |          |
|-----------|-------|------------------|---------------|----------|
| TITLE     |       | <b>VGR24-RM1</b> |               |          |
| SIZE      | SCALE | DOCUMENT NUMBER  | SHEET         | REV      |
| <b>A4</b> | 1:5   | <b>206</b>       | <b>1 OF 1</b> | <b>D</b> |