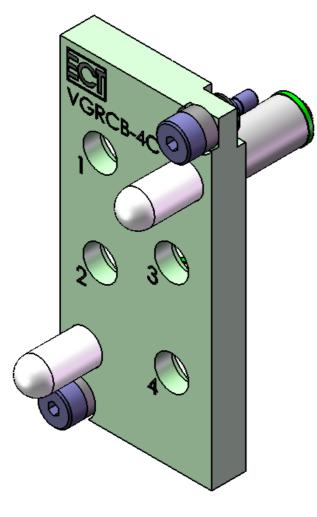
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
1	700064	WASHER #4 FLAT	2	1
2	A19304-2	SCR, PAN HD, #4-40 x 0.375", SST	2]
3	A29675	SPECIAL SHOULDER SCREW	2	
4	A30279	(Ri) RETAINER RING 5103-12	2	
5	923067	SPACER (RCVR BLK - SHOULDER SCREW)	2	BA
6	A31872	ALIGNMENT PIN RECEIVER BLOCK	2	
7	A31879	ALIGNMENT PIN RETAINER	2	
8	B31880	RECEIVER BLOCK	1	

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	REV		DESCRIPTION	DFT	DATE	ECR NO.
	ABA			YAN ZHANG S. GARCI/		NIL
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INLESS OTHERWISE SPECIFIED: . DIMENSIONS ARE IN INCHES	PROJECTION:	<u> </u>				
2. DEBURR ALL SHARP EDGES: .01 x 45 3. DO NOT SCALE DRAWING	DRAWN BY:	YAN ZHANG	EVERETT CHARL TECHNOLOGIE	ES		
. TOLERANCES: .ANGLES ± 0.5° .XX ± 0.02			TECHNOLOGIE TITLE	<u>\$</u>		
.XX ± 0.02 .XXX ± 0.005 .XXXX ± 0.0005	ENGR APVD			A (RI) VGRCB4C	4POS REC HS)
5. MACHINING REQUIRED:	MATERIAL		SIZE SCALE	DOCUMENT NUMBER	SHEE	T REV
	TREATMENT		A4 2:1	611	1 OF	1 BA



PLEASE NOTE: 1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT. 2. REMOVE ALL SHARP EDGES. 1. 2. 3.

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	REV.		DESCRIPTIO	Ν		DFT			ECR NO.	
	A	INITIAL RELEASE				YAN ZHANG		/2015	NIL	
	BA	CHANGING SPACE	ER PN			S. GARCIA	4/12/	/2017		
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PROJECTIC	DN:									
DRAWN BY	1.	AN ZHANG		CHARLE LOGIES	S					
ENGR APV	′D		TITLE			GRCB4C 4	POS RE	EC HS		
MATERIAL	т		1 1	CALE 2:1	DOCUMEN	IT NUMBER 611		SHEET 1 OF 1	rev BA	
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CAD TOOL: SOLIDWORKS

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