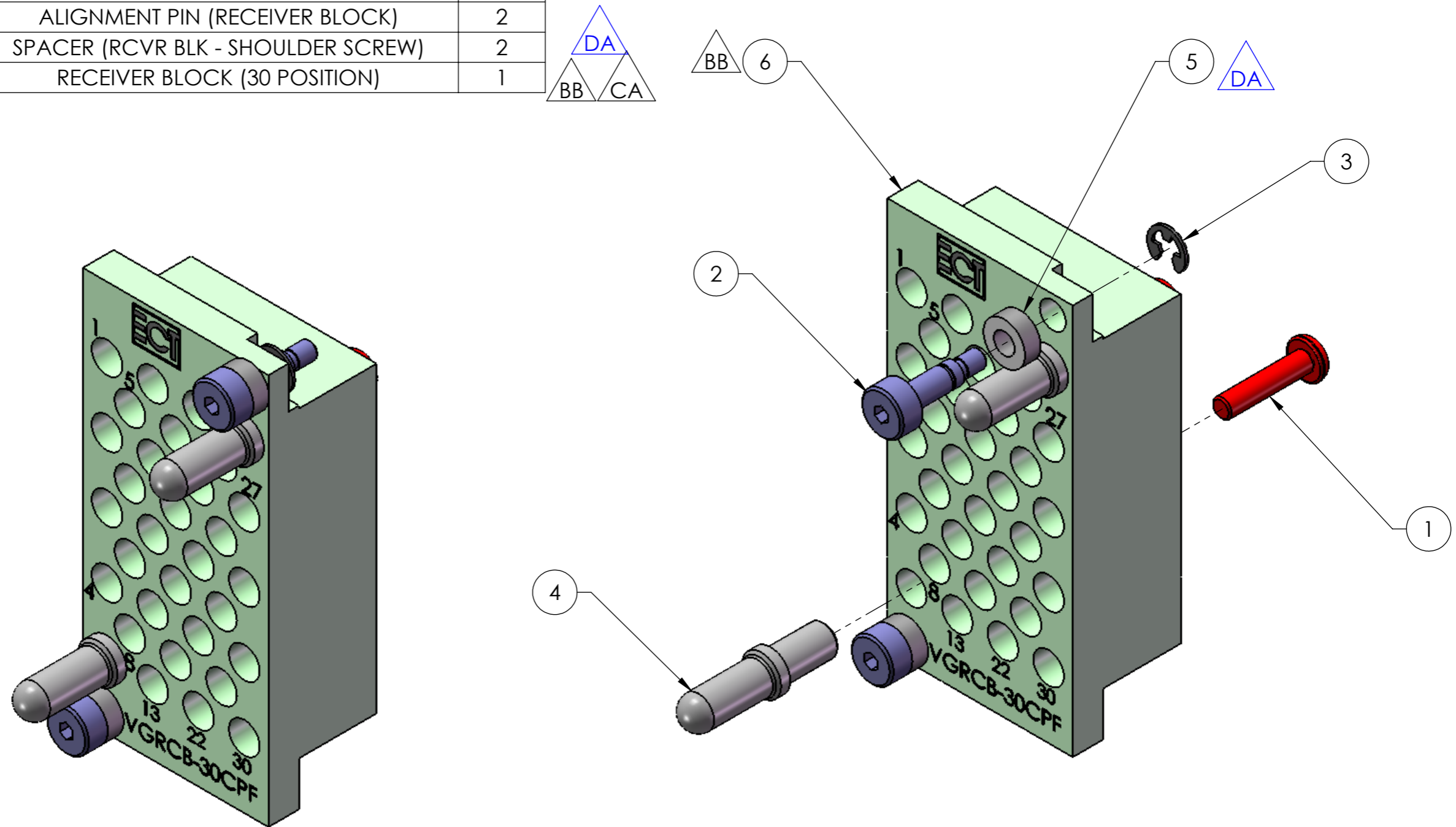


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A19304-4	SCR, PAN HD, #4-40 x 0.5", SST	2
2	A29675	SPECIAL SHOULDER SCREW	2
3	A30279	(Ri) RETAINER RING 5103-12	2
4	A31052	ALIGNMENT PIN (RECEIVER BLOCK)	2
5	923067	SPACER (RCVR BLK - SHOULDER SCREW)	2
6	B31061	RECEIVER BLOCK (30 POSITION)	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	INITIAL RELEASE	YAN ZHANG	4/10/15	NIL
BB	RECEIVER BLOCK B31061 WAS B31062	YAN ZHANG	7/30/2015	-
CA	UPDATE ECT LOGO	YAN ZHANG	10/28/2015	-
DA	CHANGING SPACER PN	S. GARCIA	4/12/2017	-



QTY: REFER TO BOM

PLEASE NOTE:
 1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.
 2. REMOVE ALL SHARP EDGES.
 3. -

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UNLESS OTHERWISE SPECIFIED:
 1. DIMENSIONS ARE IN INCHES
 2. DEBURR ALL SHARP EDGES: .01 x 45°
 3. DO NOT SCALE DRAWING
 4. TOLERANCES: .ANGLES ± 0.5°
 .XX ± 0.02
 .XXX ± 0.005
 .XXXX ± 0.0005
 5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	YAN ZHANG
ENGR APVD	
MATERIAL	
TREATMENT	



TITLE				
B(RI) VGRCB-30CPF REC. BLK				
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV
A4	2:1	525	1 OF 1	DA