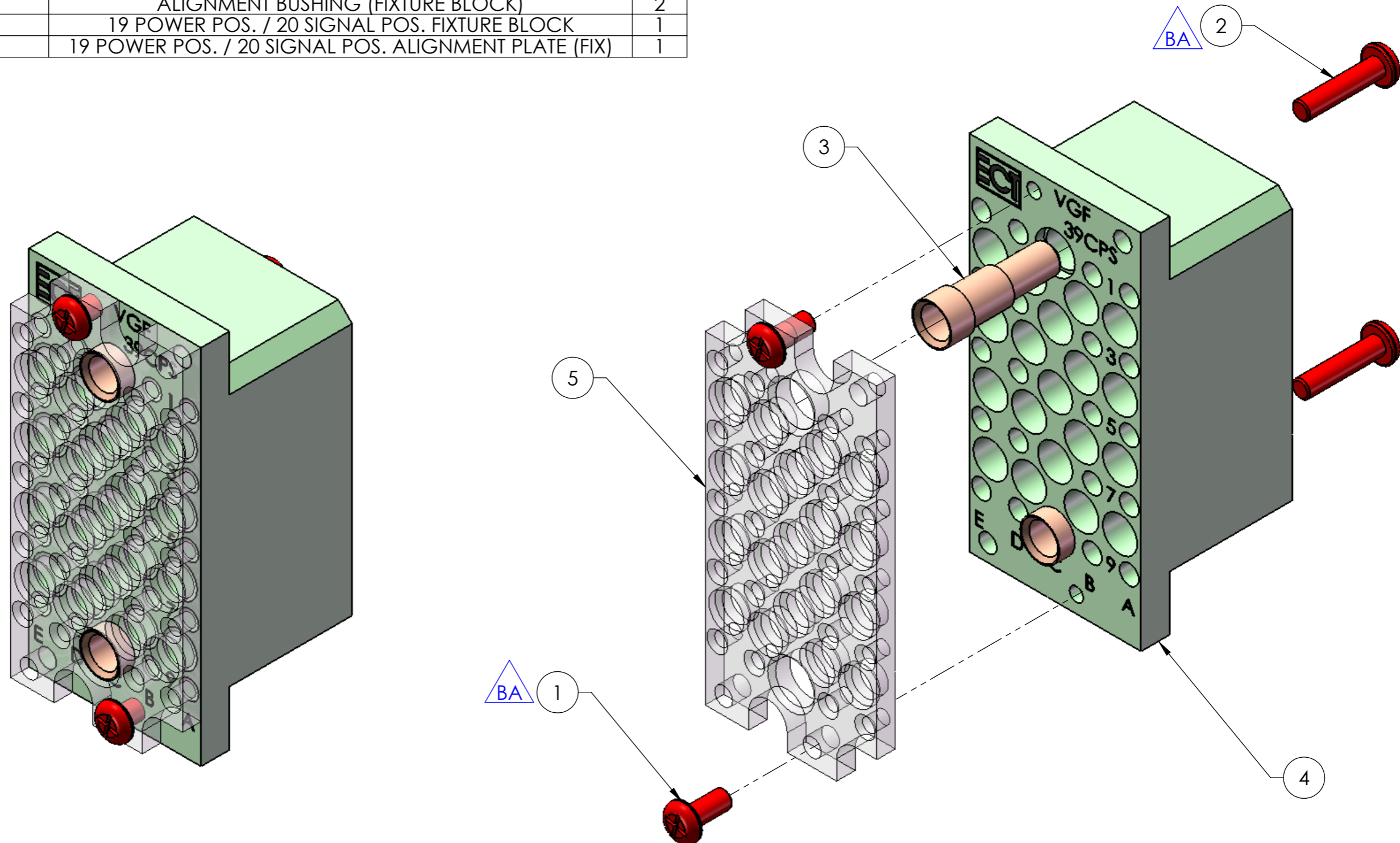


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A19304-1	SCR, PAN HD, #4-40 x 0.250", SST	2
2	A19304-4	SCR, PAN HD, #4-40 x 0.5", SST	2
3	A31053	ALIGNMENT BUSHING (FIXTURE BLOCK)	2
4	B34423	19 POWER POS. / 20 SIGNAL POS. FIXTURE BLOCK	1
5	B34424	19 POWER POS. / 20 SIGNAL POS. ALIGNMENT PLATE (FIX)	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
A	INITIAL RELEASE	YAN ZHANG	1/9/15	NIL
BA	FIXING AND ADDING FASTENER PN	S. GARCIA	4/13/2017	



QTY: REFER TO BOM

PLEASE NOTE:
 1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.
 2. REMOVE ALL SHARP EDGES.
 3. -

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UNLESS OTHERWISE SPECIFIED:
 1. DIMENSIONS ARE IN INCHES
 2. DEBURR ALL SHARP EDGES: .01 x 45°
 3. DO NOT SCALE DRAWING
 4. TOLERANCES: .ANGLES ± 0.5°
 .XX ± 0.02
 .XXX ± 0.005
 .XXXX ± 0.0005
 5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	YAN ZHANG
ENGR APVD	
MATERIAL	
TREATMENT	



TITLE				
A (RI) VGFCB-39 CPS				
SIZE	SCALE	DOCUMENT NUMBER	SHEET	REV
A4	2:1	905	1 OF 1	BA