High Current Probe

HIGH CURRENT PROBE

The maximum continuous current rating of a spring probe is determined by its design, size and construction. Typical probes are rated from 2 to 8 amps maximum continuously current at working travel. While this is sufficient for most board test applications, higher current applications will require a much more solid and rugged probe to withstand current capabilities of 10 to 150 amps and beyond.

Our high current probes features

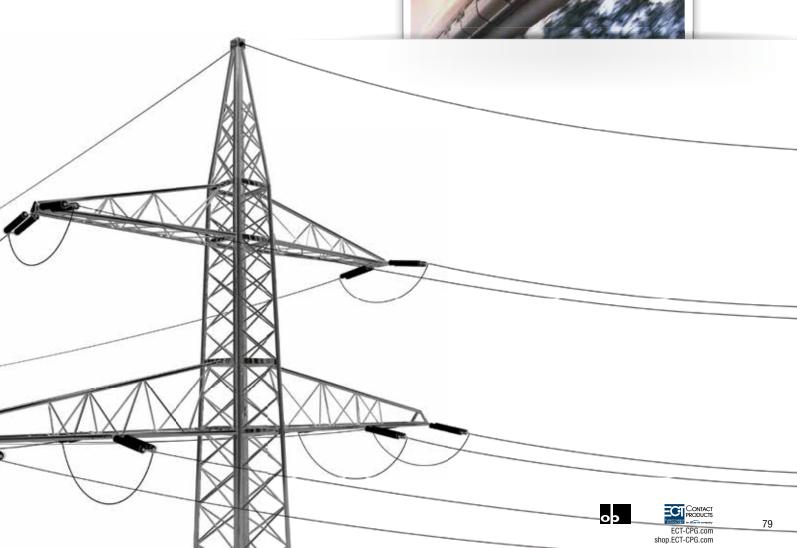
- · Low resistance plungers
- PogoPlus® Bias Ball construction
- · High Current optimized base material and plating
- · Higher temperature spring design
- Specialized high current tip geometry

Another high current solution is our Feed-Through Plunger probe line. As the name already describes, the plunger moves right through the probe and is made from a single piece, reducing the internal resistance of the probe to a minimum.

With increasing current, any resistance within the probe will generate heat. The higher the current the more heat is generated.

Another consideration is test cycle time. All probes are rated at continuously current carrying capability. During a test sequence the current might not be present at all time, giving the probe time to cool off and potentially being able to carry far more than the rated amps on the datasheet. Please consult our ECT contact for details on higher or pulsed current applications.

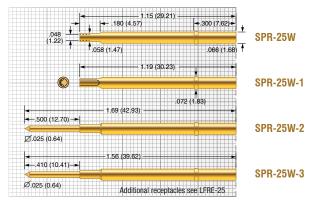




High Current Probe

HCP-25

100 mil (2.54 mm)



Mechanical

Recommended Travel: .167 (4.24) Full Travel: .250 (6.35) Operating Temperature: -55° C to $+150^{\circ}$ C

Spring Force in oz. (grams)

	Order Code	Preload	Rec. Travel
Standard		1.29 (37)	4.0 (113)
Alternate	-1	2.23 (63)	8.00 (227)

Electrical (Static Conditions)

Current Rating: 10 amps
Average Probe Resistance: <25 mOhms

Materials and Finishes

Plunger: Heat-treated BeCu, Gold plated over hard Nickel Barrel: Phosphor Bronze, Gold plated over Silver

Spring: Stainless Steel, Silver plated

Bias Ball: Stainless Steel

Receptacle

Hole diameter: Ø .067 to .069 (1.70 to 1.75)
Suggested drill: #51 or 1.70 mm

Material Housing: Work-hardened Nickel Silver, Gold plated over hard Nickel

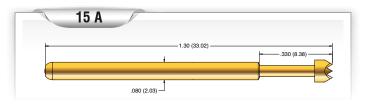
Material Post: Phosphorous Bronze, Gold plated

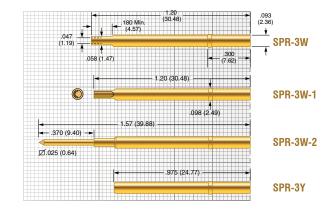


Tip Style					
Α	В	Н			
Ø .060 (1.52)	Ø .036 (0.91)	Ø .060 (1.52)			
90°					

HCP-13

125 mil (3.18 mm)





Mechanical

 Recommended Travel:
 .167 (4.24)

 Full Travel:
 .250 (6.35)

-55°C to +150°C

Operating Temperature: **Spring Force in oz. (grams)**

	Order Code	Preload	Rec. Travel
Standard		1.44 (41)	4.5 (128)
Alternate	-1	2.43 (69)	8.00 (227)

Electrical (Static Conditions)

Current Rating: 15 amps
Average Probe Resistance: <25 mOhms

Materials and Finishes

Plunger: Heat-treated BeCu, Gold plated over hard Nickel Barrel: Phosphor Bronze, Gold plated over Silver

Spring: Stainless Steel, Silver plated

Bias Ball: Stainless Steel
Terminal Ball: Stainless Steel

Receptacle

Hole diameter: \emptyset .094 to .096 (2.39 to 2.44) Suggested drill: #41 or 2.40 mm

Material Housing: Work-hardened Nickel Silver, Gold plated over hard Nickel

Material Post: Phosphorous Bronze, Gold plated

Tip Style				
A	В	Н	P	
Ø .100 (2.54)	Ø .050 (1.27)	Ø .100 (2.54)	Ø .050 (1.27)	
90°	r= .010 (0.25)		90"	



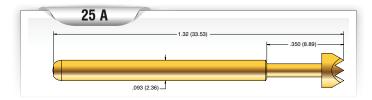


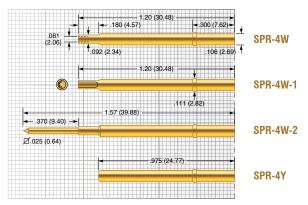
HCP-14

187 mil (4.75 mm)

HCP-15

187 mil (4.75 mm)





Mechanical

Recommended Travel: .167 (4.24) Full Travel: .250 (6.35) Operating Temperature: -55° C to $+150^{\circ}$ C

Spring Force in oz. (grams)

	Order Code	Preload	Rec. Travel
Standard		0.86 (24)	4.8 (136)
Alternate	-1	4.32 (122)	12.0 (340)

Electrical (Static Conditions)

Current Rating: 25 amps
Average Probe Resistance: <25 mOhms

Materials and Finishes

Plunger: Heat-treated BeCu, Gold plated over hard Nickel Barrel: Phosphor Bronze, Gold plated over Silver

Spring: Stainless Steel, Silver plated

Bias Ball: Stainless Steel
Terminal Ball: Stainless Steel

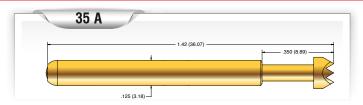
Receptacle

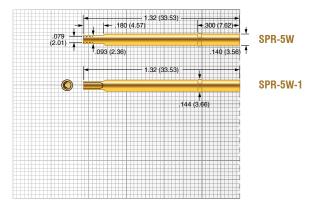
Hole diameter: Ø .107 to .109 (2.72 to 2.77)
Suggested drill: 2.75 mm

Material Housing: Work-hardened Nickel Silver, Gold plated over hard Nickel

Material Post: Phosphorous Bronze, Gold plated

Tip Style						
A	В	H				
Ø .156 (3.96)	Ø .060 (1.52)	Ø .156 (3.96)				
90°	r= .010 (0.25)					





Mechanical

Recommended Travel: .167 (4.24) Full Travel: .250 (6.35) Operating Temperature: -55° C to $+150^{\circ}$ C

Spring Force in oz. (grams)

	Order Code	Preload	Rec. Travel
Standard		3.76 (107)	16.0 (456)
Alternate	-1	6.05 (172)	24.0 (680)

Electrical (Static Conditions)

Current Rating: 35 amps
Average Probe Resistance: <25 mOhms

Materials and Finishes

Plunger: Heat-treated BeCu, Gold plated over hard Nickel Barrel: Phosphor Bronze, Gold plated over Silver

Spring: Stainless Steel, Silver plated

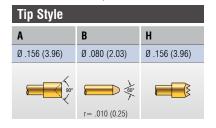
Bias Ball: Stainless Steel
Terminal Ball: Stainless Steel

Receptacle

Hole diameter: Ø .141 to .143 (3.58 to 3.63)
Suggested drill: 3.60 mm

Material Housing: Work-hardended Nickel Silver, Gold

plated over hard Nickel







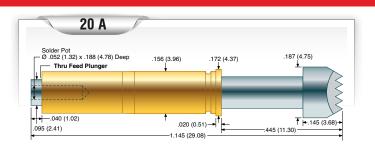
P3325

125 mil (3.18 mm)

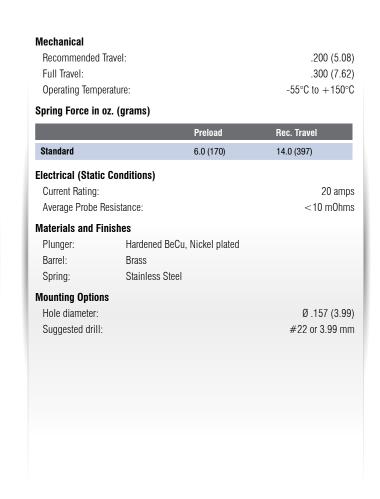
Solder Pot Ø .024 (0.61) x .062 (1.57) Deep Terminal Moves with Plunger .085 (2.16) .092 (2.34) .036 (0.91) .075 (1.90) .030 (0.76)

P2447-1W

225 mil (5.72 mm)



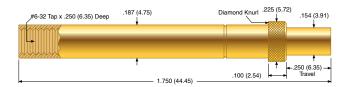
Mechanical Recommended Travel: .066 (1.68) Full Travel: .100 (2.54) Operating Temperature: -55°C to +105°C Spring Force in oz. (grams) Preload Rec. Travel Standard 5.0 (142) 8.3 (235) **Electrical (Static Conditions)** Current Rating: 10 amps Average Probe Resistance: <10 m0hms **Materials and Finishes** Plunger: Hardened BeCu, Gold plated Barrel: Brass Spring: Music Wire **Mounting Options** Hole diameter: Ø .086 (2.18) Suggested drill: #44 or 2.18 mm Tip Style Ø .061 (1.55) Ø .090 (2.29)



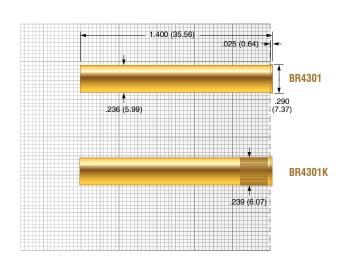








P4301



Tip Style						
1F	1R	1W	1Z	2F	2R	
Ø .154 (3.91)	Ø .154 (3.91)	Ø .154 (3.91)	Ø .200 (5.08)	Ø .154 (3.91)	Ø .154 (3.91)	



Spring Force in oz. (grams)

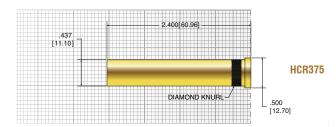
		Preload	Rec. Travel
Standard		16 (454)	25.7 (729)
Electrical (Stati	c Condition	s)	
Current Rating	BeCu:		40 amps
Current Rating	Tellurium Co	pper:	50 amps
Average Probe	Resistance:		<5 m0hms
Materials and F	inishes		
Plunger (1F) Plunger:	Tellurium BeCu, Go	Copper, Go	ld plated
Barrel:		Copper, Go	ld nlated
Spring:	Stainless		ia piatoa
Ball:	Stainless	• 1001	
Receptacle			
Hole diameter:			Ø .238 (6.05
Suggested drill	:	÷	#B or 6.05 mn
Material Housin		r Bronze, Go	old plated
Material Housii	ig: Phospho	r Bronze, Go	old plated





HC375

.375 [9.53]



DIAMOND KNURL

Mechanical

 Recommended Travel:
 .250 (6.35)

 Full Travel:
 .360 (9.14)

 Operating Temperature:
 -55°C to +155°C

Spring Force in oz. (grams)

	Order Code	Preload	Rec. Travel
Standard	-4	27.2 (771)	64 (1814)
Alternate	-6	24.0 (680)	96 (2722)

Electrical (Static Conditions)

Current Rating: 100 amps

Average Probe Resistance: <25 m0hms

Materials and Finishes

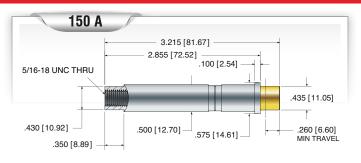
Plunger: BeCu Gold plated
Barrel: Brass Silver plated
Spring: Stainless Steel

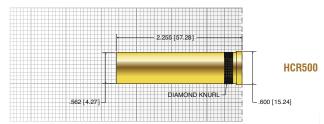
Receptacle

Hole Diameter: Ø .439 (11.15)
Suggested drill: 7/16 or 11.15 mm
Material Housing: Work-hardend Brass, Gold plated over hard Nickel

Tip Style (additional styles on request) 1F Ø .311 (7.89) HC500 F

HC500





Mechanical

.311 [7.89]

MIN TRAVEL

Recommended Travel: .250 (6.35) Full Travel: .260 (6.60) Operating Temperature: -55° C to $+155^{\circ}$ C

Spring Force in oz. (grams)

	Preload	Rec. Travel
Standard	22.08 (626)	220.8 (6260)

Electrical (Static Conditions)

Current Rating: 150 amps

Average Probe Resistance: <25 m0hms

Materials and Finishes

Plunger: BeCu Gold plated
Barrel: Brass Silver plated

Spring: Stainless Steel Silver plated

Receptacle

Hole Diameter: Ø .571 - Ø .5679 (14.50 mm) Suggested drill: 14.50 mm

Suggested drill: 14.50 mm

Material Housing: Work-hardend Brass, Gold plated over hard Nickel

Tip Style (a	Tip Style (additional styles on request)					
1F						
Ø .435 (11.05)						



